

ABSTRACT OF THE DISCLOSURE

A multicolored effect yarn for use in carpeting includes a core yarn which exhibits substantially zero twist and is formed of a multiplicity of BCF singles yarns, at least one of which has a different color from another, and which are entangled at first and second frequencies of entanglement points and different degrees of entanglements, and a wrapper yarn helically wrapped around the core yarn and has a lower denier than any of the singles yarns.

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